

THE EFFECT OF SOAKING K-300 CONCRETE USING SEAWATER ON CONCRETE QUALITY

ABSTRACT

Concrete is a mixture of cement, fine aggregate, coarse aggregate, and water with or without additional ingredients to form a solid mass, its use is very common in building structures, but the final quality of the strength of the concrete depends on many factors, including the implementation of its manufacture. and immersion. The research aimed to determine changes in the quality of k-300 concrete and the maximum strength of concrete immersed in salt water. The research was carried out in the Laboratory of the Faculty of Engineering, University of 17 August 1945 Samarinda for 2 months. The stages of research activities are starting, literature study, preparation of materials and tools, testing concrete building materials in the laboratory, designing concrete mixes, making test objects/samples, evaluation, testing concrete compressive strength, conclusions, and reporting. Tests carried out in the laboratory include: (1) checking wear/abrasion of coarse aggregate using the Los Angeles method; (2) examination of coarse aggregate and fine aggregate sieve analysis; (3) examination of specific gravity and SSD absorption of coarse aggregate and fine aggregate; (4) checking water content; (5) checking mud and clay levels; (6) checking the bulk density of coarse aggregate, fine aggregate and mixed aggregate; (7) inspection of concrete slump experiments; (8) soaking concrete using seawater and freshwater; and (9) checking concrete compression strength. The research results show that: (1) The compressive strength of K-300 concrete soaked in seawater, namely 304,915 f'c, is lower than that soaked in fresh water, namely 308,580 f'c; and (2) differences in concrete compressive strength occur at old concrete ages (21 days and 28 days) but at young concrete ages (3, 7 and 14 days) there are no differences in compressive strength.

Keywords: Compressive Strength, K-300 Concrete, Immersion in Seawater

INTRODUCTION

Concrete is the result of mixing cement, water, fine aggregate, and coarse aggregate. Size variations in a mixture must have good gradation by the sieve analysis standards of the American Society of Testing Materials or ASTM [1]. Concrete is a type of artificial building material used for construction and this material is obtained by mixing cement, fine aggregate, coarse aggregate, and water, in certain proportions. After being formed and cast or molded, this mixture of materials will harden at a certain time, which functions to support the structural load [2].

Concrete is very important for a building, especially in buildings that are not too high and in buildings that are continuously submerged in water. All of this concrete has advantages, namely high compressive strength, economical, heat resistance, and so on. Also the manufacturing process is easier and the materials for making concrete are easy to obtain.

When compared with other building materials, concrete is still considered to have many advantages, such as (a) the cost of making it is relatively cheap, (b) the materials used to make concrete are easy to obtain, (c) it requires relatively low maintenance costs, (d) it can be used in various weather conditions, and (e) can be made at the workplace (in situ) according to the desired shape [3].

In reality, concrete buildings are not always located on land that is free from the influence of the sea. Indonesia, as the largest archipelagic country in the world, has many concrete buildings that are always submerged or exposed to the influence of seawater. When compared with ordinary concrete, the

actual use of concrete materials that are exposed to the influence of seawater has different material requirements. Concrete that is influenced/in contact with seawater is required to use Type V cement, which is specifically for making concrete that is affected by seawater [4].

However, making concrete that suits what we want, is not necessarily achieved by simply mixing Portland cement or other types of cement, fine aggregate, coarse aggregate, and water. However, care is needed in making concrete. An example is that certain buildings are continuously submerged in salt water, for example at ports on the seafront. This problem could result in a reduction in the increase in strength of the quality of the concrete that has been built.

The research aimed to determine changes in the quality of K-300 concrete and the maximum strength of concrete immersed in seawater.

RESEARCH METHODOLOGY

1. Location and Time

The research was carried out in the Laboratory of the Faculty of Engineering, University of 17 August 1945 Samarinda for 2 months

2. Materials and Tools

The materials used are Ex Palu coarse aggregate, Ex Palu fine aggregate, cement, plain water, salt water, and concrete. The equipment used is tools for testing aggregate samples and concrete in the laboratory.

3. Research Stages

The stages of research activities are starting, literature study, preparation of materials and tools, testing concrete building materials in the laboratory, designing concrete mixes, making test objects/samples, evaluation, testing concrete compressive strength, conclusions, and reporting.

4. Testing in the Laboratory

Making concrete test specimens is carried out using a mixed plan based on the provisions of SNI 03-2834-2000. The test objects are in the form of concrete cubes with a size of 15 cm on each side. There are 30 test objects for testing using seawater and 30 test objects for testing using fresh water.

Tests carried out in the laboratory include: (1) checking wear/abrasion of coarse aggregate using the Los Angeles method; (2) examination of coarse aggregate and fine aggregate sieve analysis; (3) examination of specific gravity and SSD absorption of coarse aggregate and fine aggregate; (4) checking water content; (5) checking mud and clay levels; (6) checking the bulk density of coarse aggregate, fine aggregate and mixed aggregate; (7) inspection of concrete slump experiments; (8) soaking concrete using seawater and freshwater; and (9) checking concrete compression strength.

5. Concrete Soaking Activities Using Sea Water and Fresh Water

The stages of this activity are: (1) mix all the materials with a certain planned composition until evenly distributed and put them into the prepared cube mold measuring 15 x 15 x 15 cm, the amount of concrete made is 60 pieces; (2) let it sit for one day then remove it from the mold and mark it according to the age of the concrete being made; (3) after that soak it using seawater and freshwater; and (4) After soaking, remove the cube blocks one day before testing.

6. Concrete Compressive Strength Check

This examination aims to determine the compressive strength of cube-shaped concrete that is made and cured (cured) in the laboratory. The compressive strength of concrete is the unit area that causes the concrete to crumble. The maximum compressive stress is calculated using the formula $\sigma = P/A$ where, P = the maximum compressive load that the test object can withstand, and A = cross-sectional area of the concrete cylinder [5].

RESULTS AND DISCUSSION

1. Ex Palu Coarse Aggregate Inspection

The results of laboratory tests on Ex Palu coarse aggregate are presented in Table 1

Table 1. The Results of Laboratory Tests on Ex Palu Coarse Aggregate

No	Item Inspection/Test	Results	Information
1	Aggregate Wear	21,74%	Meets the Requirements as an Aggregate Mixture SNI Decree S-04-1989-F
2	Water content Inspection/test Average	1. 0,717% 2. 0,341% 3. 0,348% 0,469%	
3	Mud/clay content Inspection/test Average	1. 2,151% 2. 2,389% 3. 2,091% 2,210%	
4	Specific Gravity and Absorption Inspection/test Average	1. 2,735 and 0,946% 2. 2,743 and 1,053% 3. 2,728 and n 1,263% 2,735 g cm⁻³ and 1,087%	
5	Aggregate Content Weight Inspection/test Average	1. 1,632 g cm ⁻³ 2. 1,659 g cm ⁻³ 3. 1,691 g cm ⁻³ 1,661 g cm⁻³	

Source: Processed Primary Data

2. Ex Palu Fine Aggregate Inspection

The results of laboratory tests on Ex Palu fine aggregate are presented in Table 2

Table 2. The Results of Laboratory Tests on Ex Palu Fine Aggregate

No	Item Inspection/Test	Results	Information
1	Water content Inspection/test Average	1. 4,785% 2. 5,093% 3. 4,681% 4,853%	Meets the Requirements as an Aggregate Mixture SNI Decree S-04-1989-F
2	Mud/clay content Inspection/test Average	1. 2,561% 2. 5,400% 3. 6,568% 4,828%	
3	Specific Gravity and Absorption Inspection/test Average	1. 2,700 dan 3,448% 2. 2,713 dan 2,477% 3. 2,763 dan 2,839% 2,725 g cm⁻³ dan 2,921%	
4	Aggregate Content Weight Inspection/test Average	1. 1,581 g cm ⁻³ 2. 1,656 g cm ⁻³ 3. 1,673 g cm ⁻³ 1,637 g cm⁻³	

Source: Processed Primary Data

The test results on the Ex Palu coarse aggregate and fine aggregate based on the SK SNI S-04-1989-F standard are eligible as an aggregate mixture [6, 7].

3. Aggregate Mixture Design

Inspection and calculations to determine the composition or proportion of the mixture of each aggregate consisting of coarse aggregate and fine aggregate. The implementation is carried out after each aggregate has known the percentage of passes which can be calculated using the formula below:

$$y = y_{p1} * \frac{x}{100} + y_{p2} * \frac{100 - x}{100}$$

Information:

y = Specifications in terms of sieve No.4

y_{p1} = Amount of coarse aggregate that passes through sieve No.4

y_{p2} = Amount of fine aggregate passing through sieve No.

The mixture of Ex.Palu Coarse Aggregate and Ex.Palu Fine Aggregate.

y = 39 %

y_{p1} = 3.571 % (amount of % passing the coarse aggregate filter)

y_{p2} = 91.061 % (amount of % passing through the fine aggregate sieve)

The mixture calculation for fine aggregate Ex.Palu is as follows:

$$39 = 91,061 * \frac{x}{100} + 3,571 * \frac{100 - x}{100}$$

$$39 = 0,91061 x + 3,571 - 0,03571 x$$

$$0,8749 x = 39 - 3,571$$

$$0,8749 x = 35,429$$

$$x = \frac{35,429}{0,8749}$$

$$x = 40,4 \sim 40 \%$$

The mixture calculation for Ex.Palu Coarse aggregate is as follows:

$$39 = 3,571 * \frac{x}{100} + 91,061 * \frac{100 - x}{100}$$

$$39 = 0,03571 x + 91,061 - 0,91061 x$$

$$- 0,8749 x = 39 - 91,061$$

$$- 0,8749 x = - 52,061$$

$$x = \frac{- 52,061}{- 0,8749}$$

$$x = 59,5 \sim 60 \%$$

4. Concrete Mix Design Analysis

The mixture carried out with the composition of each aggregate obtained the following results:

4.1 Design of K 300 Concrete which is soaked using seawater

The K-300 concrete mix design with a composition of 60% for coarse aggregate Ex.Palu and 40% for fine aggregate Ex.Palu was obtained after correction for each M³.

a. cement = 464,744 Kg

b. Water = 235 Liters

c. Fine aggregate = 670 Kg

d. Coarse aggregate = 980 Kg

Estimated concrete compression test results at 28 days for Ex.Palu coarse aggregate and Ex.Palu fine aggregate after immersion using seawater/salt water

a. $F'_{cr} = 351.217 \text{ Kg cm}^{-2}$

b. $S = 46.302 \text{ Kg cm}^{-2}$

c. $n = 30$ $k = 1.00$

d. $F'_c = 304.915 \text{ Kg cm}^{-2}$

4.2 Design of K 300 Concrete which is soaked using freshwater

The K-300 concrete mix design with a composition of 60% for coarse aggregate Ex.Palu and 40% for fine aggregate Ex.Palu was obtained after correction for each M^3 .

a. cement = 464,744 Kg

b. Water = 235 Liters

c. Fine aggregate = 670 Kg

d. Coarse aggregate = 980 Kg

Estimated concrete compression test results at 28 days for coarse aggregate Ex.Palu and fine aggregate Ex.Palu

a. $F'_{cr} = 357.249 \text{ Kg cm}^{-2}$

b. $S = 48.669 \text{ Kg cm}^{-2}$

c. $n = 30$ $k = 1.00$

d. $F'_c = 308,580 \text{ Kg cm}^{-2}$

4.3 Calculation of Compressive Strength of 28-Day Concrete

Concrete compressive strength is the magnitude of the load per unit area that causes the concrete specimen to crumble when loaded with a certain compressive force, which is produced by a pressing machine (SNI 03-1974-1990) [8].

$$\text{Compressive strength (kg cm}^{-2}\text{)} = \frac{K \times 1000}{\Delta \times 1}$$

$\Delta \times 1$

Information:

K = Calibration of machine manometer reading for compressive strength

1000 = Constant

Δ = Area of the cube

1 = Comparison of the compressive strength of the cube shape

$$\begin{aligned} \text{28 day compressive strength (Kg cm}^{-2}\text{)} &= \frac{(70.660 \times 1000)}{(225 \times 1)} \\ &= 314.044 \text{ kg cm}^{-2} \end{aligned}$$

4.4 Calculation of Compressive Strength of Concrete Estimated 28 Days

$$\begin{aligned} \text{Concrete Compressive strength estimated at 28 days (kg cm}^{-2}\text{)} \\ &= ((K \times 1000) / \Delta) / \text{Day} \end{aligned}$$

Information :

K = Calibration of machine manometer reading for compressive strength

1000 = Constant

Δ = Area of the cube

Days = Concrete age (concrete age correction)

$$\begin{aligned}
 &\text{Compressive strength estimated at 28 days (kgcm}^{-2}\text{)} \\
 &= ((70,660 \times 1000 / 225)) / 1.00 \\
 &= 314.044 \text{ kg cm}^{-2}
 \end{aligned}$$

4.5 Calculation of Compressive Strength (F'cr) Standard Deviation (S) and (F'c)

$$f'_{cr} = \frac{(\tau_{b1} + \tau_{b2} + \tau_{b3} + \dots + \tau_{b30})}{N}$$

Information :

f'_{cr} = Average compressive strength to be achieved

τ_b = Compressive strength of concrete obtained by test results examination of each test object in kg/cm

N = Total number of test objects (30 test objects)

$$f'_{cr} = 10,536.497 / 30 = 351.217 \text{ kg cm}^{-2}$$

$$\begin{aligned}
 S &= \frac{\sqrt{(\tau_{b1} - f'_{cr})^2 + (\tau_{b2} - f'_{cr})^2 + (\tau_{b3} - f'_{cr})^2 + \dots + (\tau_{b30} - f'_{cr})^2}}{N - 1} \\
 S &= 46,302 \text{ kgcm}^{-2}
 \end{aligned}$$

$$f'c = f'_{cr} - (S \times k)$$

Information :

$f'c$ = Design compressive strength

f'_{cr} = Average compressive strength to be achieved

S = Standard deviation

k = Correction for the number of test objects to 30

$$f'c = 351,217 - (46,302 \times 1,00) = 304,915 \text{ kgcm}^{-2}$$

The results of the compressive strength test of concrete soaked in seawater and fresh water on 30 K300 concrete samples are presented in Figure 1.

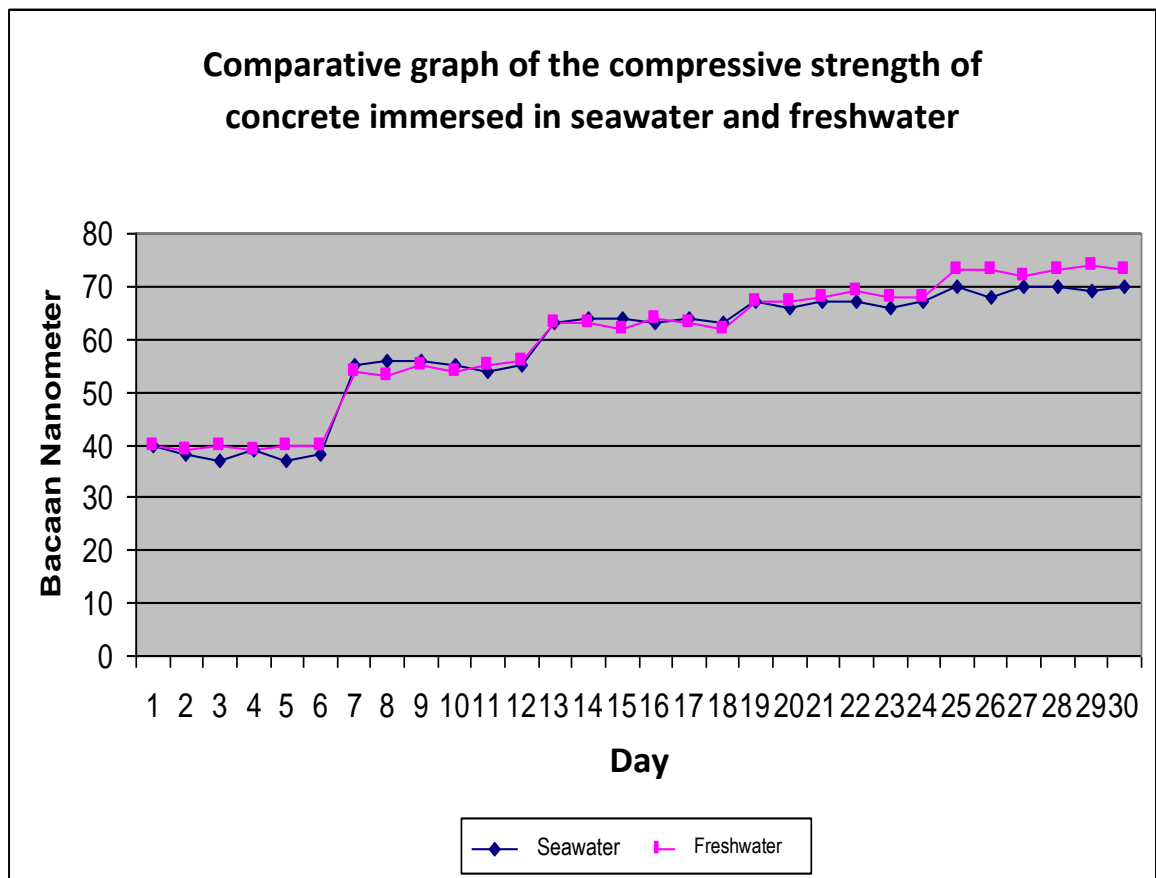


Figure 1. Comparison of Compressive Strength Results for Concrete Soaked in Seawater and Freshwater

Based on the test results of immersing K300 concrete in fresh water and seawater, shows that concrete soaked in seawater produces lower concrete compressive strength than concrete soaked in fresh water. This situation is caused by the first time it was soaked in seawater, the seawater automatically began to seep into the pores of the concrete, and that's when the concrete begins to be attacked by sulfates. According to [9] concrete begins to be attacked by sulfate salts, characterized by an increase in compressive strength. This could happen because generally, the attack comes from Calcium chloroaluminate (Friedl's salt) which can expand. When it enters the pores of the concrete, Friedl's salt is still in its initial floating state, so the cavities in the concrete will be forced to become denser. As a result, if a compression test is carried out, the strength will increase; However, if it is soaked longer, the Friedl's salt will continue to expand, until it presses excessively on the cavities in the concrete. As a result, the cavities in the concrete experience greater pressure, so that if a compression test is carried out the compressive strength will decrease. [10] explained that the properties of Friedel salt include, it enters, penetrates, fills the pores of the mortar, and expands over time. As a result, internal stress occurs in the body of the mortar due to the floating of Friedel salt in the pores of the mortar/concrete, so the strength of the mortar/concrete decreases over time. Then explained by [11] that chloride ions as a cause that is detrimental to the strength of concrete, can attack in various forms, but generally the attack comes from the result of a chemical reaction that is expansive (expands) from a type of salt, called Friedl's salt (Calcium Chloroaluminate). This salt can expand from low to medium levels. Friedl's salt is formed from

the seepage of Calcium Chloride solution which enters the concrete as a result of increasing the water absorption capacity of the concrete. $MgCl_2$ from cement hydrate forms Calcium Chloride which will dissolve and then seep into the concrete as the beginning of the deterioration of the material to become softer. [12] explains that the appearance of expanded ettringite (Calcium Aluminate Sulfate) is usually considered to be a sulfate attack. Ettringite and gypsum, both occupy 20% of the crystal volume of the concrete pores, so these crystals will cause stress in the concrete, which then results in cracks appearing on the surface of the concrete, and is known as a soft sulfate attack, usually the cracks originate from the formation of ettringite cracking.

The results of this research are in line with the results of the research reported by [5] that concrete made from the type of cement sold in building materials shops in Malang City if soaked in sea water for 7 days will increase the compressive strength quickly, but if soaked continuously for 28 days, the compressive strength will decrease. The results of research [2] reported that normal K-175 concrete treated using seawater experienced a decrease in compressive strength of 1.18% at 3 days of age, 1.05% at 7 days of age, 1.24% at 14 days of age, 1.1% at 28 days of age. For concrete that uses seawater as a concrete mixture, the compressive strength of the concrete decreases compared to normal by 8.1% at 3 days of age and 7.24% at 7 days of age. The results of research [13] that the compressive strength of cylindrical concrete using fresh water and seawater shows that the compressive strength of concrete with fresh water is greater than that of seawater where the compressive strength of fresh water is 28.25, 31.14, 32.55 Mpa, whereas in seawater 26.89, 31.14, 31.99 Mpa. [2] reported that normal K-175 concrete treated using seawater experienced a decrease in compressive strength of 1.18% at 3 days of age, 1.05% at 7 days of age, 1.24% at 14 days of age, and 1.1% at 28 days of age. For concrete that uses seawater as a concrete mixture, the compressive strength of concrete decreases compared to normal concrete by 8.1% at 3 days of age and 7.24% at 7 days of age.

Conclusions and recommendations

1. Conclusion

Based on the results of the research and discussion, conclusions are drawn, namely as follows:

- a. The compressive strength of K-300 concrete immersed in seawater (304,915 f'c) is lower than that immersed in freshwater (308,580 f'c).
- b. Differences in the compressive strength of concrete occurred at the age of old concrete (21 days and 28 days) but at the age of young concrete (3, 7, and 14 days) there was no difference in the compressive strength of concrete.

2 Suggestions

- a. It is necessary to carry out similar research by adding a larger number of samples so that the data obtained is more accurate on the differences in pressure strength that occur.
- b. It is necessary to increase the soaking age of concrete to 180 days or more and try to carry out research using local aggregates (Ex Mahakam)

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