

Original Research Article

Protocol refinement for the development of coconut inflorescence powder

ABSTRACT

Aims: Coconut inflorescence holds significant potential as a nutraceutical due to its rich composition of bioactive compounds, including vitamins, minerals, and antioxidants. Its use in promoting health and preventing diseases has made it a valuable ingredient in both traditional medicine and modern functional foods. The aim of the study is the protocol refinement for the development of coconut inflorescence powder with acceptable moisture content and superior sensory quality.

Study design: Completely randomized design (CRD)

Place and Duration of Study: Department of Plantation, Spices, Medicinal and Aromatic Crops, College of Agriculture, Vellayani, Kerala Agricultural University, between May 2024 and October 2024

Methodology: In the present study, coconut inflorescence was harvested at 5-6 months before inflorescence opening, size reduced (1 cm³ pieces), and precooked by adopting different methods, viz., steaming, boiling, dry roasting, and microwave cooking (non-precooked inflorescence was used as the control). The precooked inflorescence pieces were dried by different drying methods viz., hot-air oven drying at 60°C (Control), cabinet drier at 60°C, 70°C, 80°C and solar drying for developing coconut inflorescence powder (CIP). CIP was analysed for moisture content and sensory quality.

Results: CIP prepared by steaming the coconut inflorescence pieces for 30 minutes and drying in cabinet dryer at 60°C (C1D1) recorded the least moisture content, 1.83±0.07 per cent. However, CIP prepared by boiling (95-100°C) the inflorescence pieces by submerging for 30 minutes and drying in cabinet dryer at 60°C (C2D1) showed the highest mean rank value for all the sensory attributes viz., colour (735.50), consistency (730.63), flavour (730.68), mouthfeel (734.75) and taste (735.23) on a nine-point hedonic scale with a moisture content, 4.20±0.04 per cent. The lowest mean rank value was for ... mouthfeel C4D0, 226.05, and taste ..., respectively. Hence, C2D1 was identified as the best precooking and drying method for the preparation of coconut inflorescence powder.

Keywords: boiling, cabinet dryer, drying, moisture content, Precooking, sensory evaluation

1. INTRODUCTION

The coconut tree, revered **referred?** as the "Tree of Life" and "Kalpavriksha," is highly valued for its versatile benefits, including food, health, medicinal, and cosmetic uses, especially in tropical regions, earning it the title of "God's tree" in India (Ahuja *et al.*, 2014). The coconut tree (*Cocos nucifera* L.), which belongs to the family Arecaceae, is a globally widespread fruit plant, historically used along with other natural resources for medicinal purposes (Lima *et al.*, 2015).

Coconut inflorescence is both nutritionally and pharmacologically beneficial. An infusion of the tender coconut inflorescence could be taken orally every morning, for leucorrhoea and other menstrual cycle-related issues (Bhandary *et al.*, 1995). Coconut inflorescence combined with rice flour, jaggery, and coconut oil was used as post-partum care, particularly for skin rejuvenation (Warrier, 1996). The flowers of *Cocos nucifera* have been identified as a rich source of phytochemicals with antidiabetic, aphrodisiac, analgesic (Khanna, 1985; Dyana and Kanchana, 2012), antimicrobial (Vadivu *et al.*, 2020), and radical scavenging activities (Nagappan *et al.*, 2021).

The unfermented coconut inflorescence sap was converted into a soluble white powder, rich in carbohydrates, vitamins, and minerals. Preliminary studies on mice indicated its nephroprotective properties, suggesting it may help protect epithelial cells from damage (Jose *et al.*, 2017). Chandran (2023) had identified the right stage of harvesting coconut inflorescence for preparing dietary supplement, standardized anti-browning treatment (one per cent sodium chloride and citric acid for five minutes) and drying (hot-air oven at 60°C) protocols for the development of CIP. The scholar also developed a novel coconut inflorescence dietary supplement (CIDS) with enhanced pharmacological properties and nutritional benefits, aiming at suspects having type 2 diabetes. However, the standardized protocol for the development of CIDS is inadequate for completely cooking the starch in the inflorescence, necessitating additional cooking before consumption and leaving room for improving its physical and sensory quality.

2. MATERIALS AND METHODS

In the present study, the coconut inflorescence was collected from healthy palms (older than 20 years) of the WCT variety, five to six months before the inflorescence opening or three to four months after the inflorescence emergence. The inflorescence powder was **to** be produced by size reducing (1 cm³ pieces) it using a sharp stainless-steel knife, followed by soaking in a solution containing one per cent sodium chloride and citric acid for five minutes (Chandran and Sonia, 2022). Inflorescence pieces were precooked by adopting different methods viz., C0: Fresh coconut inflorescence (Control), C1: Steaming for 30 minutes, C2: Boiling (95-100°C) by submerging for 30 **minutes**, C3: Dry roasting in a hot plate in medium flame for 25 **minutes** and C4: Microwave cooking in microwave oven (NN-ST266B FDG and Panasonic) in medium (700 Watts) power for 8-10 minutes (100g). Pre-cooked inflorescence pieces were subjected to air drying at ambient room temperature conditions to drain the excess water content using the following drying methods. The pre-cooked inflorescence pieces were spread evenly in drying trays and placed inside the hot air oven (BHO-05UD, Beston) at 60°C (control), cabinet drier (KCTD-ISP, KEMI (kadavil electro-mechanical industries) at 60°C, 70°C, and 80°C and also solar drier. The pre-cooked and dried coconut inflorescence samples were ground into powder using a mixer grinder, sieved (180 µm) to produce coconut inflorescence powder (CIP), and packaged in airtight containers. A superior pre-cooking and drying method will be identified by **analyzing** moisture content and the sensory quality of the samples.

2.1 Moisture content

The moisture content of one-gram sample of precooked and dried coconut inflorescence was measured using a moisture analyser (MA 150, Sartorius). This instrument utilizes a halogen lamp for drying, and the moisture content subsequently determined as percentage based on the principles of thermogravimetric analysis (Sonia, 2012).

2.2 Sensory quality

Sensory quality of the ready-to-eat coconut inflorescence powder (RTE-CIP) was assessed by judging the sensory attributes *viz.*, colour, consistency, flavour, mouthfeel and taste of RTE-CIP porridge sweetened using palm jaggery (10g) by following Chandran (2023). The porridge was prepared by mixing RTE-CIP (20g) with water (300ml) followed by cooking for approximately 10 minutes.

Sensory evaluation of the prepared porridge was performed by a 30-member panel consisting of semi-trained individuals, including research scholars and faculty members from the College of Agriculture, Vellayani. A specifically designed scorecard was employed for the purpose of conducting sensory analysis, and the hierarchy of preferences is outlined as follows.

Excellent : 9-10
Good : 7-8
Fair : 5-6
Poor : 3-4
Bad : 1-2

3. RESULTS

3.1 Moisture content

The moisture content of CIP was analysed and the findings are presented in Table 1. Among the precooking method samples that were dry roasted (C3 – dry roasting) recorded the minimum moisture content, 3.02 ± 0.93 per cent. The maximum moisture content was recorded in the uncooked coconut inflorescence samples (C0- fresh coconut inflorescence sample (control)), 7.14 ± 2.16 per cent. Among the drying methods, coconut inflorescence pieces dried in cabinet drier at 80°C (D3) had the lowest moisture content, 3.22 ± 1.07 per cent. On the other hand, the treatment D0 [Hot-air oven drying at 60°C (Control)] exhibited the highest moisture content, 5.60 ± 1.53 per cent. The interaction between precooking and drying methods (C×D) considerably influenced the moisture content of the final product. C1D1 (Steaming for 30 minutes and drying in cabinet drier at 60°C) recorded the least moisture content, 1.83 ± 0.07 per cent, which was on par with C3D2 (2.22 ± 0.11 per cent), C4D2 (1.96 ± 0.07 per cent) and C4D3 (2.04 ± 0.14 per cent).

Table 1. Moisture content of coconut inflorescence powder

Treatments	Moisture (%)
Precooking methods (C)	
Fresh coconut inflorescence (Control) (C0)	7.14 ± 2.16^a

Steaming for 30 minutes (C1)	3.33±0.93 ^c
Boiling (95-100°C) by submerging for 30 minutes (C2)	5.07±0.79 ^b
Dry roasting (C3)	3.02±0.93 ^{cd}
Microwave cooking (C4)	3.07±1.15 ^{cd}
CD	0.19
CV	4.75
SE(m)	0.06
Drying methods(D)	
Hot-air oven drying at 60°C (Control) (D0)	5.60±1.53 ^a
Cabinet drier at 60°C (D1)	4.20±2.79 ^c
Cabinet drier at 70°C (D2)	4.26±2.41 ^c
Cabinet drier at 80°C (D3)	3.22±1.07 ^d
Solar drying (D4)	4.53±1.29 ^b
CD	0.19
CV	4.75
SE(m)	0.06
Interaction (C×D)	
C0D0	7.99±0.37 ^b
C0D1	9.28±0.36 ^a
C0D2	8.30±0.14 ^b
C0D3	3.38±0.12 ^g
C0D4	6.76±0.32 ^c
C1D0	3.92±0.18 ^{ef}
C1D1	1.83±0.07 ⁱ

C1D2	4.05±0.12 ^e
C1D3	2.81±0.09 ^h
C1D4	4.04±0.07 ^e
C2D0	6.41±0.45 ^c
C2D1	4.20±0.04 ^e
C2D2	4.80±0.21 ^d
C2D3	5.06±0.18 ^d
C2D4	4.88±0.13 ^d
C3D0	4.78±0.18 ^d
C3D1	2.79±0.31 ^h
C3D2	2.22±0.11 ⁱ
C3D3	2.82±0.12 ^h
C3D4	3.42±0.12 ^g
C4D0	4.90±0.16 ^d
C4D1	2.92±0.15 ^h
C4D2	1.96±0.07 ⁱ
C4D3	2.04±0.14 ⁱ
C4D4	3.56±0.15 ^{f^g}
CD	0.42
CV	4.75
SE(m)	0.14

3.2 Sensory quality

CIP porridge prepared by various precooking methods followed by different drying methods was evaluated for sensory attributes, viz., colour, consistency, flavour, mouth feel and taste (Table 2.). Porridge of CIP samples prepared by boiling (95-100°C) and submerging for 30 minutes and followed by drying in cabinet dryer at 60°C (C2D1) recorded highest mean rank

value, 735.50 for colour. The lowest mean rank value for colour was recorded by C1D1 and C2D0, 211.06. The lowest values were on par with C0D1, C0D4, C1D4, C3D0, C3D4 and C4D1. Consistency of porridge prepared using RTE-CIP by C2D1 (boiling (95-100°C) by submerging for 30 minutes and drying in cabinet dryer at 60°C) recorded the highest mean rank value, 730.63. The lowest mean rank value for consistency was recorded for CIP prepared by microwave cooking followed by drying in cabinet drier at 60°C (C4D1), 289.81. Flavour of the CIP porridge was found to be significantly higher (730.68) in C2D1 boiling (95-100°C) by submerging for 30 minutes and drying in cabinet dryer at 60°C. The lowest mean rank value was recorded for C4D1 (Microwave cooking and drying in cabinet drier at 60°C), 290.61. CIP porridge prepared using the powder obtained by boiling (95-100°C) and submerging for 30 minutes and subsequently drying in cabinet dryer at 60°C (C2D1) showed the highest mean rank value for mouthfeel, 734.75. The lowest mean rank value for mouth feel was recorded for C4D0, 226.05. Taste of the CIP porridge was highest for C2D1 (boiling (95-100°C) by submerging for 30 minutes and drying in cabinet dryer at 60°C) with a mean rank value, 735.23. The lowest mean rank for taste was recorded for C0D0 (fresh coconut inflorescence sample dried by hot-air oven drying at 60°C, 216.50).

The CIP prepared by steaming the coconut inflorescence pieces for 30 minutes and drying in cabinet dryer at 60°C (C1D1) recorded the least moisture content, 1.83 ± 0.07 %per-cent. However, CIP prepared by boiling (95-100°C) the inflorescence pieces by submerging for 30 minutes and drying in cabinet dryer at 60°C (C2D1) shows the highest mean rank value for all the sensory attributes viz., colour (735.50), consistency (730.63), flavour (730.68), mouthfeel (734.75) and taste (735.23) with a moisture content, 4.20 ± 0.04 per cent. Hence, C2D1 was identified as the best precooking and drying method for the preparation of RTE-CIP.

Table 2. Sensory quality of coconut inflorescence powder prepared by precooking and drying

Treatments	Mean rank value				
	Colour	Consistency	Flavour	Mouth Feel	Taste
C0D1	212.18 ^a	441.58 ^{ab}	426.03 ^{ab}	348.43 ^{abcdef}	316.28 ^{abcd}
C0D2	473.03 ^b	422.86 ^{abc}	423.38 ^{abc}	379.26 ^{abcdg}	344.05 ^{abcef}
C0D3	629.50 ^{cd}	472.16 ^a	472.46 ^a	490.00 ^{hi}	456.95 ^{ghi}
C0D4	217.18 ^a	361.00 ^{bcde}	361.70 ^{bcde}	303.93 ^{adefjk}	306.41 ^{abcd}
C1D0	223.30 ^a	395.23 ^{abcde}	395.83 ^{abcde}	270.90 ^{efjk}	383.18 ^{abefgh}
C1D1	211.06 ^a	307.56 ^{de}	308.46 ^{de}	329.00 ^{acdefjk}	281.58 ^{acd}
C1D2	457.23 ^b	340.63 ^{bcde}	341.36 ^{bcde}	450.13 ^{bghi}	356.48 ^{abcefg}
C1D3	248.10 ^{ae}	408.88 ^{abcd}	409.38 ^{abcd}	326.78 ^{acdefjk}	309.30 ^{abcd}
C1D4	217.18 ^a	341.00 ^{bcde}	341.65 ^{bcde}	336.16 ^{acdefj}	432.81 ^{eghi}

C2D0	211.06 ^a	306.68 ^{de}	307.51 ^{de}	275.31 ^{aeijk}	462.98 ^{hi}
C2D1	735.50 ^c	730.63 ^f	730.68 ^f	734.75 ^l	735.23 ^j
C2D2	438.71 ^{bf}	348.36 ^{bcde}	349.00 ^{bcde}	415.66 ^{bcgh}	387.10 ^{abefgh}
C2D3	615.06 ^d	338.81 ^{bcde}	339.65 ^{bcde}	554.11 ⁱ	526.06 ⁱ
C2D4	237.76 ^{ae}	344.76 ^{bcde}	354.50 ^{bcde}	384.48 ^{bcdgh}	349.18 ^{abcef}
C3D0	212.18 ^a	393.93 ^{abcde}	394.50 ^{abcde}	256.95 ^{eijk}	367.15 ^{abcefg}
C3D1	283.93 ^{ae}	366.78 ^{abcde}	367.36 ^{abcde}	316.56 ^{acdefjk}	320.90 ^{abcdf}
C3D2	468.26 ^b	332.08 ^{cde}	332.81 ^{bcde}	377.16 ^{abcdfg}	422.91 ^{efghi}
C3D3	591.35 ^d	317.05 ^{cde}	317.86 ^{cde}	477.50 ^{ghi}	385.80 ^{abefgh}
C3D4	225.21 ^a	350.51 ^{bcde}	351.23 ^{bcde}	342.00 ^{acdefj}	350.16 ^{abcef}
C4D0	308.96 ^{ae}	353.75 ^{bcde}	354.45 ^{bcde}	226.05 ^k	345.78 ^{abcef}
C4D1	269.83 ^a	289.81 ^e	290.61 ^e	312.15 ^{acdefjk}	299.76 ^{acd}
C4D2	522.51 ^{bg}	347.48 ^{bcde}	348.30 ^{bcde}	411.45 ^{bcgh}	410.81 ^{befgh}
C4D3	647.73 ^{cd}	352.28 ^{bcde}	352.95 ^{bcde}	481.45 ^{ghi}	352.23 ^{abcefg}
C4D4	338.56 ^{ae}	360.91 ^{bcde}	361.51 ^{bcde}	348.43 ^{abcdef}	267.83 ^{cd}
C0D0	391.96 ^{ef}	362.68 ^{bcde}	363.25 ^{bcde}	238.83 ^{jk}	216.50 ^d
K value	456.64	116.34	114.61	201.77	165.94
p value	0	0	0	0	0

4. DISCUSSION

4.1 Moisture content

Figure 1. evidently demonstrates that among the precooking and drying methods adopted for the development of CIP, fresh coconut inflorescence pieces (C0) dried in hot air oven at 60°C (D0) exhibited the highest moisture content, 9.28±0.36 ~~%per cent~~.

However, the inflorescence pieces steamed (C1) for 30 minutes and dried in cabinet drier at 60°C recorded the least moisture content, 1.83±0.07 per cent. The reduced moisture content in the dried samples followed by steaming might be attributed to protein denaturation and the resultant failure of capillary forces to hold water within the protein structures (Aaslyng *et al.*,

2003). A related experience was observed in dried cashew kernels (70°C) (Kosoko *et al.*, 2009) and dried white shrimp (*Litopenaeus vannamei*) (Rostini and Pratama, 2018) pre-treated by steaming 40 minutes and 30 minutes, respectively.

When comparing the non-precooked coconut inflorescence pieces with precooking by boiling, irrespective of the drying methods adopted, RTE-CIP prepared using boiled inflorescence pieces recorded minimum moisture content. Boiling as a pre-treatment before drying benefiting less moisture content in *Mactra veneriformis* was explained by Wang *et al.* (2023). Synonymous to steaming, pre-treatment during boiling also cause protein denaturation that could diminish water holding capacity of boiled samples (Costa *et al.*, 2018). Wang *et al.* (2023) could observe an enhanced water mobility and reduced moisture content in the boiled samples during the final phase of hot air drying using Page model combined with LF-NMR and MRI techniques.

Meanwhile, when the dried inflorescence pre-treated by steaming (C1) and boiling (C2) when compared, steamed samples recorded lower moisture content. Severo *et al.* (2013) proved that thermal treatment of *Eucalyptus dunnii* using steam (100°C for 3 hours) could reduce the initial moisture content by 9.2% and an increased drying rate by 6.2%. Nevertheless, the moisture content of CIP produced through each drying method after following dry roasting (C3) or microwave cooking (C4) is approximately equal. During dry roasting and microwave cooking the internal heat in the produce creates a water vapour pressure within it which creates a pressure gradient between the surface and interior resulting rapid water removal (Perez *et al.*, 2019; Haneef *et al.*, 2023).

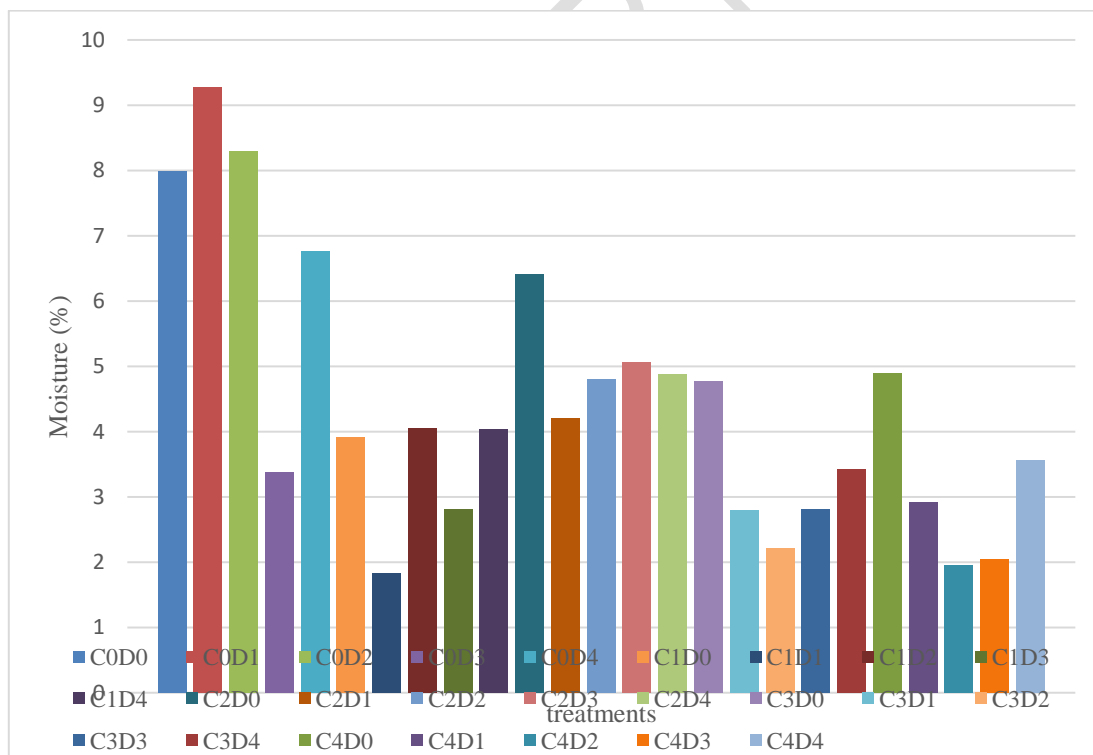


Figure 1. Moisture content of coconut inflorescence powder

4.2 Sensory quality

When a sensory evaluation was carried out on coconut inflorescence powder porridge, prepared using various pre-cooking and drying methods, assessing parameters such as colour, consistency, flavour, mouthfeel, and taste. Figure 2. clearly shows that the porridge prepared using the coconut inflorescence powder sample prepared by submerging the inflorescence pieces in boiling water (95-100°C) for 30 minutes and dried in cabinet dryer at 60°C (C2D1) achieved the highest mean rank for colour (735.50), consistency (730.63), flavour (730.68), mouthfeel (734.75) and taste (735.23). However, the control sample prepared using the coconut inflorescence pieces dried in hot air oven at 60°C (D0) without any pre-cooking (C0) reported the lowest mean rank value for taste (216.5) and mouthfeel (238.83). Meanwhile, the control has recorded poor values for colour (391.96), consistency (362.68) and flavour (363.25) too. It is apparently clear from the Plate No. 1 that pre-cooking and drying followed in the current research could produce apparent improvement in sensory quality parameters especially colour compared to the control.

Chandran and Sonia (2022) could produce coconut inflorescence powder having superior sensory quality by soaking the chopped inflorescence in anti-browning agent combination: citric acid (1%) + sodium chloride (1%) for five minutes followed by drying in hot-air oven at 60°C. Mean rank values for the sensory attributes *viz.*, colour, consistency, flavour, mouth feel, and taste were 546.23, 527.35, 526.28, 541.35 and 525.15, respectively. However, the best treatment in the present experiment (C2D1) recorded more acceptance than the control samples prepared by following Chandran and Sonia (2022).

The influence of boiling in colour improvement of agricultural produces were explained by different scholars. Shamaruddin *et al.* (2021) developed boiled black jelly mushroom (*Auricularia polytricha*) processed product having significantly high L* (lightness) value (38.96) and taste (7.34) compared to stir-fried (29.93) and fresh uncooked mushrooms (34.62). Wang *et al.* (2023) developed light-coloured *Macraa veneriformis* dried product after boiling. The possible reasons for impairment in colour during heat treatments are pointed out in various raw materials. The fruiting bodies of *Agaricus bisporus* darken during heat treatment due to nonenzymatic oxidative alterations in the polyphenol compounds (Zivanovic *et al.*, 2003). Heat treatment enhances the hydrolysis of proteins and starches, leading to the formation of compounds capable of participating in carbonyl-amine reactions, which contribute to the discoloration of the product. The colour changes observed during stir-frying are primarily due to the maillard reaction, which results in a darkening of the food and a shift in surface colour towards brown tone (Hofman, 1998; Serpen and Gokmen, 2009).

Therefore, pre-cooking [boiling water (95-100°C) for 30 minutes] and drying (cabinet dryer at 60°C) could be considered as the best set of pre-treatments to be followed in coconut inflorescence pieces along with soaking in anti-browning agent (citric acid (1%) + sodium chloride (1%) for five minutes) for improving the moisture content and all the sensory quality parameters of the coconut inflorescence powder.

Plate 1. Colour enhancement of Coconut inflorescence powder



Control v/s CIP prepared by boiling in water (95-100°C) for 30 minutes and drying in cabinet dryer at 60°C (C2D1)

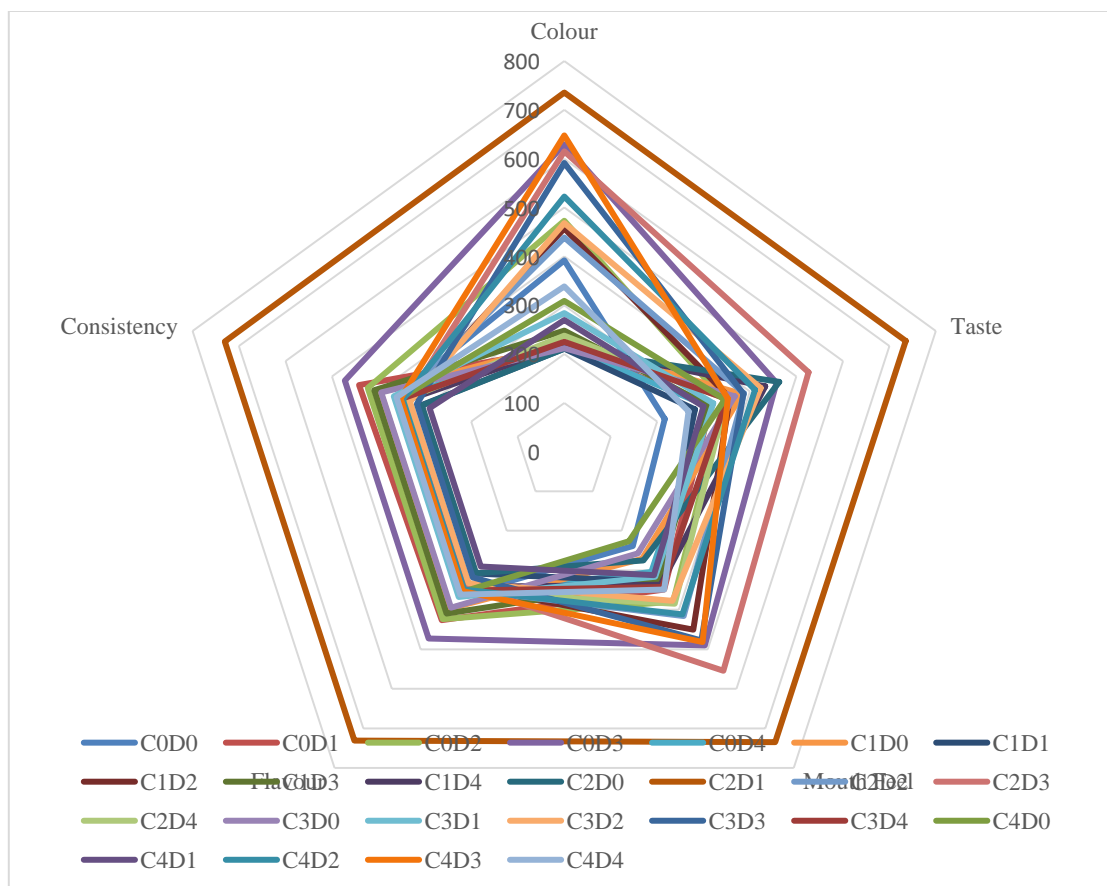


Figure 2. Sensory quality of Coconut Inflorescence Powder

5. CONCLUSION

Coconut inflorescence, rich in bioactive compounds, has considerable potential as a nutraceutical, contributing to both health promotion and disease prevention. The development of high-quality coconut inflorescence powder (CIP) involved assessing various precooking and drying techniques. Superior quality coconut inflorescence powder could be produced using inflorescence harvested at 5-6 months before inflorescence opening, size reduced (1cm^3), treated with antibrowning agents followed by boiling it for 30 minutes and drying in cabinet dryer at 60°C . The developed product exhibited superior sensory

characteristics viz., colour (735.50), consistency (730.63), flavour (730.68), mouthfeel (734.75) and taste (735.23), while maintaining an acceptable moisture level (4.20 ± 0.04 per cent). With optimized processing, coconut inflorescence could be further developed into a premium functional food product. Future research could focus on nutrient bioavailability, specific health benefits, and its potential application OF CIP in food fortification and product innovation.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

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