

Study of the efficiency of two clays soils for cyanide removal in water: Kinetic and equilibrium modelling

ABSTRACT

In Burkina Faso, water resources in mining area are sometime polluted by cyanide. To mitigate this pollution, clays have been collected in Kaya and Koro and used as adsorbents to remove cyanide in waters. Experiments have been carried out using batch adsorption with synthetic cyanide solutions. The influence of operating conditions has been evaluated on adsorption capacity. From experimental results, the particle size did not have a great impact on the cyanide removal rate up to 150 μm in diameter. The increase of initial pH from 6.5 to 11 led to a decrease in the cyanide removal capacity adsorption from 9.5 to 7.6 and the volatility rate of cyanide from 6 to 2%. When the initial concentration was increased between 5.5 and 224 mg/L, this resulted an increase in adsorption capacity from 0.8 to 23.5 mg/g and a decrease in the removal rate from 95 to 47%. The contact time increased with the temperature, it was respectively 3;4 and 8H for Koro and 4;6 and 12H for Kaya respectively at 20;30 and 40°C. The adsorption of cyanide was described by an exothermic and spontaneous process occurred on monolayer through chemisorption following a pseudo-second order kinetic.

KEY WORDS: Adsorption, clays, cyanide, isotherm, kinetic, water resources.

1. INTRODUCTION

Cyanide is toxic to all living things and among its different forms, free cyanide has the highest acute toxicity, 100 mg.kg⁻¹ by skin contact and 0.5 - 1.0 mg/L orally [1]. Acute symptoms of cyanide poisoning include vomiting, loss of consciousness, coma, respiratory failure, and metabolic acidosis. The central nervous system is the most sensitive organ to cyanide toxicity. It binds to vital iron-containing enzymes such as cytochrome oxidases which are necessary for cell respiration [2]. Ingestion of small doses leads in the long term to diseases such as retrobulbar neuritis with pernicious anemia, Leber optic atrophy and sterility in women [3]. Cyanides, organic and inorganic compounds capable of releasing the CN group, are present in the environment in various forms; free cyanide (HCN; CN⁻), cyanide easily released by a weak acid or WAD cyanide. In addition to free cyanide, they consist of cyanide complexed with metals such as copper (Cu), zinc (Zn), silver (Ag), nickel (Ni), mercury, cadmium (Cd). Total cyanide, formed from WAD cyanide and stable cyanide complexes dissociable by a strong acid such as Fe(CN)₆⁴⁻, Fe(CN)₆³⁻, Co(CN)₆⁴⁻, Au(CN)₂⁻ [4, 5]. Cyanide is generally not present in natural waters despite its natural production by certain bacteria (fungi, algae) and plant species. The presence of cyanide in water indicates anthropogenic contamination [6]. Cyanide's strong affinity for metals such as gold, zinc, copper and silver allowed it to selectively leach these metals from ores [6, 7]. In Burkina Faso, gold is the main exploited resource; the minerals (ores) are crushed and treated with cyanide or mercury to extract the gold and this process can cause the pollution of water and soils [8, 9]. They are poured directly into surface water or leach from soil into surface water, they also infiltrate through the soil and pollute groundwater. On the ZougnaZagmiline site, total cyanide concentrations ranging from 0 to 65 mg. L⁻¹ and 3 to 1.06 10³ mg. L⁻¹ are found in surface and groundwater respectively [10]. Wastewater containing cyanide must be treated before being released into the environment [11]. The United States Health Service gives a guideline value of 0.01 mg/L of cyanide in drinking water and 0.2 mg/L as the permitted limit in effluents [12], that of the WHO and applied to Burkina Faso is 0.07 mg/L in drinking water. Several methods have been developed to eliminate cyanide in water, including catalytic, electrochemical, chemical, biological destruction, or molecular recovery: filtration, complexation and adsorption [13, 14]. Adsorption is the most used method because of its effectiveness, its simplicity of application, it is not affected by the toxicity of cyanide and does not lead to the use of toxic products [12, 14]. Cyanides are adsorbed on materials such as aluminum, iron and manganese oxides, certain types of clays, feldspar and on activated carbon [15]. Among these different materials, clay is the most abundant and accessible at low cost in Burkina Faso.

Research has shown that some of them have better potential in the treatment of wastewater, notably tannery wastewater for the elimination of chromium ions (Cr^{3+}) [16], drilling water for the elimination of certain metal ions (Pb^{2+} , Cu^{2+} and Cr^{3+}) [17]. Clays are used as filters for the removal of debris, dirt and microbes or bacteria from water [18]. They are non-polluting and can be used as a depolluting agent [19]. The objective of this work was to study the efficiency of local clays in the treatment of cyanide water in batch mode. Furthermore, parameters such as the initial pH of solutions, the dose of adsorbents, the contact time, the kinetic and thermodynamic study were monitored for a better understanding of the process.

2. MATERIALS AND METHODS

2.1. Preparation of cyanide solutions

Cyanide solutions were prepared by dissolving a sodium cyanide salt (analytical grade) in distilled water. The solutions of 0.1 M NaOH and 0.5 M H_2SO_4 were used to adjust the pH of synthetic cyanide solutions.

2.2 Preparation and characterization of clays

2.2.1. Preparation of adsorbents

The clay denoted Koro was taken from the open-air quarry of the clay site of the Koro village (11°09'00"N; 4°10'08"W), located 15 km from Bobo - Dioulasso. The clay denoted Kaya was taken from Roubilavillage (13°04'44"N; 00°47'03"W) located 36 km from Kaya. The clays are taken from a depth of at least 30 cm from the surface in order to avoid surface contamination. The two clay quarries are all exploited by potters for the making of ceramic objects and in the construction of residential houses. To prepare the adsorbents, the raw clays were washed with distilled water to eliminate waste, then dried at 105°C in a BINDER oven for 24 hours. They were then crushed and immersed in distilled water for wet sieving in order to collect the finest fractions. These fine fractions obtained in pasty forms are dried at 105°C then crushed and mechanically sieved with a LAARMANN sieve with sieves of diameter 150;100;90;80 and 63 μm .

2.2.2. Physical characterization of clays

The determination of clays characteristics was focused on the pH at the point of zero charge, the bulk density, the moisture content and the burn-off. The pH at the point of zero charge (pH_{PZC}) is a very important parameter in adsorption phenomena, because it makes it possible to predict the electrostatic mechanisms which can be repulsive or attractive. The pH_{ZPC} was determined according to the method used by Mexent [20].

To determine the burn-off (PF), a known mass of material was dried at 105 °C during 48 h until a constant mass (m_i) was obtained. Then, the mass m_i was calcined at 1000 °C for two hours to get ashes. The burn-off was obtained using the relationship established in equation 1:

$$PF\% = \frac{m_i - m_f}{m_i} * 100(1)$$

m_i : mass of the dry clay; m_f : mass of the ash of clay

The density of a material is one of its fundamental properties making possible to estimate the mineralogical composition of raw materials. The bulk density is the ratio between the mass of the material to the mass of the same volume of solvent used [20]. The bulk density was calculated according to the following equation:

$$\rho = \frac{m_1 - m_0}{V}(2)$$

With m_0 : mass of the empty test piece, m_1 : mass of the test piece filled with the material.
V: volume of the vacuum test piece.

2.2. Cyanide Removal Experiments

Experiments conducted in batch mode were carried out to evaluate the efficiency of clays in cyanide removing. The procedure consists of introducing 50 mL of a synthetic cyanide solution of known concentration into 100 mL Erlenmeyer flasks containing a known mass of clay, then stirring at well-determined times. After stirring, the mixture was filtered using Whatman filter paper 0.45 μm to evaluate the residual free cyanide content. The amount of cyanide removed by the material was quantified using equation

$$Q_e = \frac{(C_0 - C_e) * V}{m} \quad (3)$$

Q_e : adsorption capacity (mg/g);

C_0 : initial concentration of cyanide (mg/L);

C_e : residual concentration of cyanide at equilibrium (mg/L); m : mass of clay(g)

The cyanide removal percentage was calculated using the formula:

$$R\% = \frac{C_0 - C_e}{C_0} * 100 \quad (4)$$

The initial and residual cyanide concentrations of cyanide were analyzed by colorimetry using a spectrometer (star NANO, BMG LABTECH) according to the protocol described by Nagashima [21]. A standard cyanide solution 1000 mg/L (Merck KGaA, 64271 Darmstadt) was used for the preparation of the standards which were used to draw the calibration curves. The removal of cyanide by adsorption on clays can be influenced by a large number of factors which can act concomitantly or in isolation on performance. The tests are carried out three times and the averages values were used for calculations.

2.3. Optimization of adsorption parameters

Effect of adsorbent particle size

The contact surface can control the adsorption phenomena of pollutants on heterogeneous materials. The finer the grain size, the greater the specific surface area. Adsorption is dependent on the grain size of the adsorbent [22] and the quantity of pollutant adsorbed is weakly linked to the grain size of adsorbent [23]. To elucidate the effect of this parameter, adsorption tests were carried out on grain fractions: 150 - 100; 100 - 90 μm ; 90 - 80 μm ; 80 - 63 μm and <63 μm .

Adsorption kinetic

The kinetics tests were carried out by mixing 50 mL of cyanide solution with masses of 0.5 g in 100 mL Erlenmeyer flasks at 25°C at initial pH 10.5. The mixture was stirred at 300 rpm with a magnetic stirrer (LSCI, mark). Samples were taken at different time intervals and filtered for quantification of the residual free cyanide content. The experimental data were used to study kinetic processes according to several models such as pseudo-first order and pseudo-second order are the most used and well reported in literature [24, 25] and the particle diffusion model due to the heterogeneity of clays. The equations translating these models are recorded in Table 1.

Table 1. Pseudo first and second order equations and particle diffusion

Model	Equations	Linearforms	Curves	Parameters	Reference
Pseudo-first orderkinetic	$\frac{dq_t}{dt} = K_1(q_e - q_t)$	$\ln(q_{e,exp} - q_t) = \ln(q_{e,cal}) - k_1 t$	$\ln(q_{e,exp} - q_t) vs t$	$K_1, q_{e,exp}, q_{e,cal}$	[24], [26]
Pseudo-second orderkinetic	$q_t t = \frac{k_2 q_e^2 t}{1 + k_2 q_e t}$	$\frac{t}{q_t} = \frac{1}{k_2 q_{e,cal}^2} + \frac{1}{q_{e,cal}} t$	$\frac{t}{q_t} vs t$	$k_2, q_{e,cal}$	[25]
Internal diffusion	$Q_t = K_p \sqrt{t} + C$	$Q_t = K_p t^{\frac{1}{2}} + C$	$Q_t vs t^{\frac{1}{2}}$	K_p (mg/g.h) C (mg/g)	[27]

Effect of the adsorbent amount

The increase of the adsorbent amount makes it possible to improve the removalpercentage of pollutants, from a certain dose the reduction reaches a level making it possible to determine the optimal minimum dose [23]. Its evaluation makes it possible to optimize the effective dose while avoiding underestimation of the performance of clays in the case of using low doses or a decrease in treatment costs when a quantity more than necessary is used. The evaluation of the optimum dose consists to introduce some weights such 0.25; 0.5; 0.75; 1;1.25; 1.5 g of clay in 50 mL of solution with a concentration of 65 mg/L at pH 11 for 24 hours at 25 °C. At the end of the stirring, adsorption capacity andremoval rate were evaluated.

Effect of initial pH

The pH of the solution affects both the properties of the adsorbent as well as those of the pollutants. The forms of free cyanide present in solution depend on the pH value (figure 1). To evaluate the impact of pH on the removal of cyanide by clays, the initial pH of the synthetic solutions was varied using a solution of 0.1M NaOH and 0.05M H2SO4 between 7 and 12.

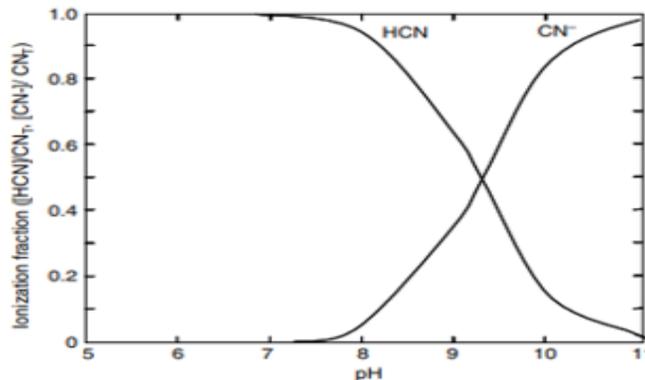


Fig.1. Distribution of free cyanide in water as a function of pH at 25°C [28]

Evaluation of the volatilization of cyanide as a function of pH

The evaluation of the volatility of hydrogen cyanide consisted of introducing 50 mL of cyanide solutions with an initial pH varying from 8 to 11.5 into a flask containing 0.5 g of clay topped with a refrigerant. A diffuser containing 50 mL of a 0.25 mol/L NaOH solution is connected to the refrigerant and a pump. The pump creates a vacuum in the diffuser, the diffuser in turn uses the gas contained in the balloon. Hydrogen cyanide volatilized from the solution is entrained and trapped in NaOH solution in the form of CN^- , a form in which they are stable. The experiment was carried out at room temperature for 24 hours. Analysis of the capturing solution makes it possible to calculate the rate of volatilized cyanide using the equation:

$$\%CN = \frac{[CN^-]_b * 100}{C_0 - C_e} \quad (5)$$

The adsorption capacity is evaluated by subtracting the volatilized fraction from the total fraction removed from the solution.

$$Q_e = \frac{(C_0 - ([CN^-]_b + C_e)) * V}{m} \quad (6)$$

$[CN^-]_b$: concentration of cyanide in the capturing solution

C_0 : initial cyanide concentration in the solution

C_e : cyanide concentration at equilibrium

V : volume of the solution and m : mass of clay



Fig. 2. Device for evaluating cyanide volatility

Effect of the initial concentration

To evaluate the impact of the initial concentration, solutions of 8 mg/L to 233 mg/L were prepared and tested on 0.2 g of each clay in 50 mL of solution for 12 hours and at initial pH 11.02.

Influence of ionic strength

In gold mining industries, electrolytes used for gold electrolysis often contain ammonium sulfate or chloride ((NH₄)₂SO₄) or (NH₄Cl), ammonium chloride sodium (NaCl) and potassium nitrate KNO₃ [29]. To evaluate the impact of a certain ions on the cyanide removal, the concentration of sulfate, chloride and nitrate ions in the synthetic cyanidesolution was varied by introducing different masses of K₂SO₄, NH₄Cl and NaNO₃ in order to evaluate their impacts on the capacity and the cyanide abatement rate.

Effect of temperature

The volatility of cyanide depends on the pH of the solution, the surface in contact with the air and the temperature. To evaluate the impact of temperature, a solution in which cyanide was present at more than 99% in the form of cyanide ion (CN⁻) was used by varying the temperature from 20 to 45°C.

2.2. Adsorption isotherm

The study of the adsorption equilibrium makes it possible to obtain the maximum adsorption capacity and to evaluate the effect of temperature. For the study of the adsorption equilibrium, the volume of the solution, the stirring time and the dose of the clays are kept constant at 50 mL, 12 H and 15 g/L respectively. The concentration of the synthetic solutions was varied between 5 to 315 mg/L with stirring at a speed of 300 rpm at 298 K. The distribution of the adsorbate between the surface of the adsorbent and the solution at equilibrium at a given temperature can be described by several isotherm models. Three isotherm models were studied using experimental data: Langmuir isotherm, Freundlich isotherm and Dubinin Radushkevich isotherm. Equations of those models (Table 2) make it possible to describe and predict the adsorption equilibria [30].

Table 2. Adsorption equilibrium studied

Isotherms	Equations	Linearforms	Curves	Parameters	Reference
Langmuir	$q_e = q_{max} \frac{K_L C_e}{1 + K_L C_e}$	$\frac{C_e}{q_e}$	$\frac{C_e}{q_e} vs C_e$	Q_e, q_{max}, K_L	[12] ; [31]
	Type I	$= \frac{1}{q_{max}} C_e$	$\frac{1}{q_e} vs \frac{1}{C_e}$		
	Type (II)	$+ \frac{1}{K_L q_{max}}$	$q_e vs \frac{q_e}{C_e}$		
	Type (III)	$\frac{1}{q_e}$	$\frac{q_e}{C_e} vs q_e$		
Type (IV)	$= \left(\frac{1}{K_L q_{max}} \right) \frac{1}{C_e} + \frac{1}{q_{max}}$	$q_e = q_{max} - \left(\frac{1}{K_L} \right) \frac{q_e}{C_e}$			
		$\frac{q_e}{C_e} = K_L q_{max} - K_L q_e$			
Freundlich	$q = K_f C_e^{\frac{1}{n}}$	$Ln(q) = \ln(K_f) + \frac{1}{n} \ln(C_e)$	$Ln(q) vs \ln(C_e)$	Q_e, K_f	[32]

Dubin-Radushkevich	$q_e = \frac{q_D \exp\left(-\frac{B_D}{RT} \ln\left(1 + \frac{1}{C_e}\right)\right)}{1 + C_e^2}$ $E = \frac{1}{\sqrt{2B_D}}$	$\ln q_e = \ln q_D - \frac{B_D}{RT} \ln\left(1 + \frac{1}{C_e}\right)$	$\ln q_e \text{ vs } \ln\left(1 + \frac{1}{C_e}\right)$	R, q _D , B _D E	[33]; [30]
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3. RESULTS AND DISCUSSION

3.1. Physical characteristics of clays

Results in table 3 showed that Koro and Kaya clays have abasic pH at point of zero charge. In a solution with a pH lower than 8, the surface of these clays would be positively charged, favoring the attraction of pollutants with negative charges. Above pH 8, the surface of these clays is negatively charged which can lead to electrostatic repulsions with negatively charged ions such as cyanide ions (CN⁻). The values of the bulk density of these clays are approximately identical around 1.25, indicating that they would be poor in heavy metals such as iron, copper and zinc. The burn-off was 8.36 and 7.21 for Koro and Kaya, respectively indicating the presence of organic matter and/or bound water.

Table 3. Values of some physical parameters of clays

	<i>Koro</i>	<i>Kaya</i>
Bulk density(g/cm³)	1.27	1.25
Burn-off (%)	8.36	7.21
Moisture content (%)	4.83	5.2
pH_{PZC}	8.25	8.05

3.2. Influence of clay grain size

The figure 3 shows that between 0 to 150 µm in diameter, adsorption capacity has not changed considerably. This result indicates that the adsorption capacity would be almost independent of the size of the clay grains. The removal of cyanide could be ensured by the establishment of a cyanide-chemical element bond or through the formation of inorganic complexes. The low variation in removal capacity would be attributable to the non-homogeneous distribution of chemical elements in the clays.

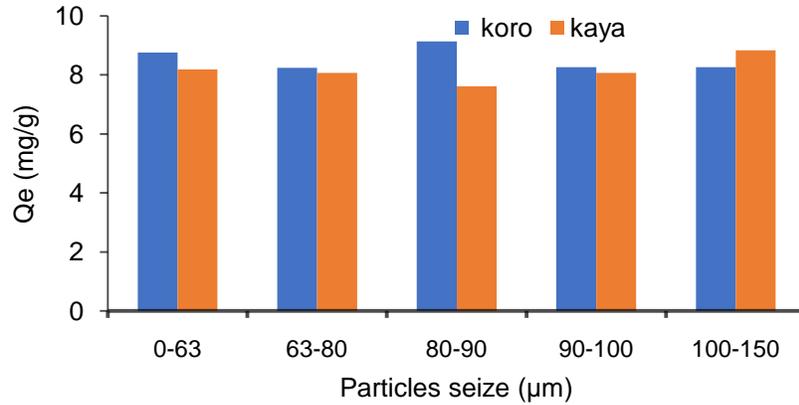


Fig.3. Effect of particle size on cyanide removal performance

3.3. Effect of initial cyanide concentration

In figure 4, an increase in the cyanide adsorption capacity was observed with the variation in the initial cyanide concentration. Indeed, the adsorption capacity increased from 0.80 mg/g to 22.16 mg/g using Koro and from 0.82 to 23.55 mg/g using Kaya when the initial concentration increased from 5.5 mg/L to 224 mg/L. The increase in adsorption capacity with concentration would be due to the increase in CN^- ions around the adsorbent grains reducing the repulsive forces at the surface and favoring their accumulation on sites. The increase in cyanide ions from solution could lead to the activation of norming sites or promote access to inaccessible sites.

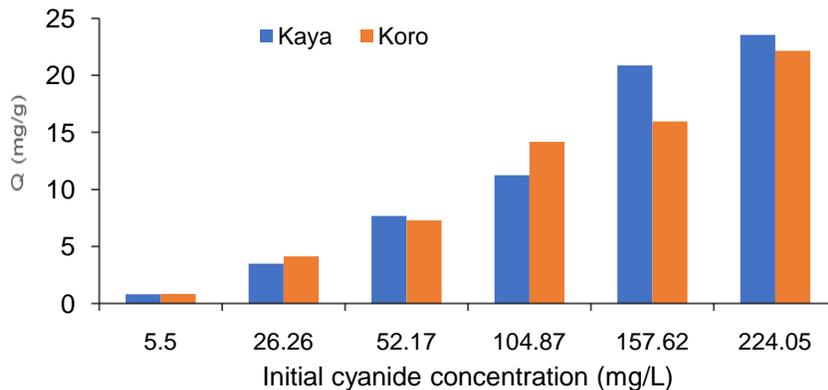


Fig.4. Effect of initial concentration on the rate and quantity of cyanide with $pH_i = 11.04$, $t = 12$ H, 300 rpm; $C_m = 6$ g/L.

3.4. Effect of adsorbent amount

The figure 5 showed that the cyanide removal increased with increasing clay amount. Between 5 and 15 g/L, the removal percentage increased up to 97% using Koro and Kaya. This increase would be favored by the increase in the number of adsorption sites. For clay amount greater than 15 g/L, the removal percentage remains practically constant despite the increase in clay amount. Increasing the number of

sites is no longer necessary, the optimal concentration of clays is therefore retained at 15 g/L for the following of experiments.

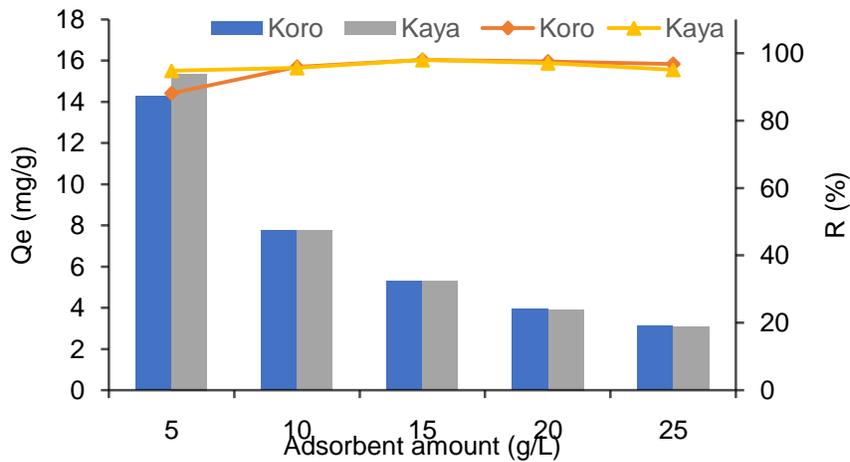


Fig.5. Effect of clay dose on cyanide removal efficiency using $C_0 = 100 \text{ mg/L}$, $t = 12\text{H}$, $\text{pH} = 10.5$

3.5. Effect of pH on cyanide adsorption by clays

The variation of pH between 6.5 and 12, adsorption capacity decreased (figure 6). The maximum adsorption capacities of 9.46 mg/g and 9.56 mg/g using Koro and Kaya, respectively were obtained at an acidic pH of 6.5. Between pH 6.5 and 8, the predominated form of cyanide is HCN and the surface of the clays is positive. Reactions of electrostatic attractions, electrophilic substitutions, complexation or losses by volatilization could be responsible of cyanide removal in solutions. The adsorption of anions on clay surface has been attributed to reactions between the anions and the surface positively charged with calcium (Ca), iron (Fe) and aluminum (Al) in the clay [34]. Between pH 6.5 and 11, the adsorption capacity decreased from 9.46 to 8.2 mg/g using Koro and from 9.5 to 7.56 mg/g using Kaya. Future increase of pH up to 12, the adsorption capacity continues to decrease until 6.9 mg/g and 6.5 mg/g using Koro and Kaya. Beyond pH 9, the CN^- ions become more increasingly majority in solution and the surface of the clays increasingly negative with the distance from the pH of the solution with the pH at the point of zero charge of the clays. This could lead to an increase in electrostatic repulsions between the CN^- ion and the surface charges of the clays explaining the decrease of the adsorption capacity. However, the adsorption of anions on the surface of clay minerals remains possible even above the pH_{PZC} [35]. The removal of cyanide would be linked to nucleophilic substitutions and the formation of more or less stable complexes [36]. Beyond pH 12, the morphological structure of the clays is destroyed and the adsorption sites decrease. At pH above 12, the ferrocyanides ($\text{Fe}(\text{CN})_6^{3-}$ and $\text{Fe}(\text{CN})_6^{4-}$) become unstable, the complexes formed decompose and the oxides $\text{Fe}_2\text{O}_3 \cdot n \text{H}_2\text{O}$, Fe_3O_4 and $\text{Fe}(\text{OH})_4^{2-}$ precipitate [37]. According to a previous study, the adsorption of cyanide on a natural bentonite drops from 99% to 35% when the pH changes from 8.84 to 10 [38].

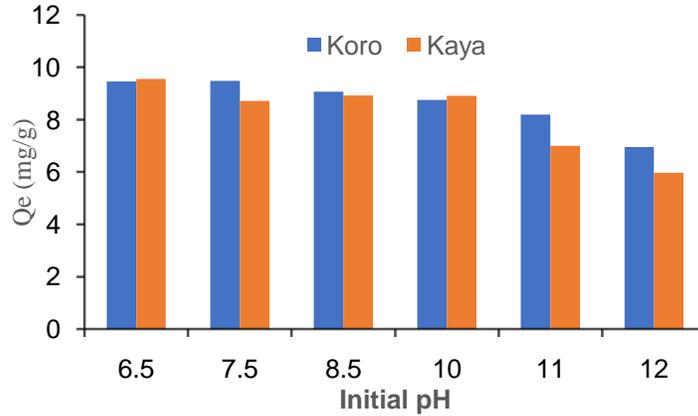


Fig. 6. Effect of initial pH on adsorption capacity of clays

3.6. Evaluation of cyanide volatilization

Figure 7 shows the losses of cyanide as a function of pH, and we noted a decrease in losses by volatilization of cyanide when the initial pH of solution increases. These losses were estimated at 4.71 to 3.17% using Kaya and 5.91 to 3.14% using Koro when the pH varied from 8.1 to 11.1. High adsorption capacity attributed to acid pH would be partly due to losses of part of the cyanide in acid form (HCN). Volatilization of HCN from solution is the primary natural attenuation mechanism in most surface ponds. More than 90% of cyanide is removed by volatilization [15]. Between pH 8.1 and 11.1, the adsorption capacity increased from 7.8 to 9.1 mg/g and from 7.8 to 9.6 mg/g using Koro and Kaya, respectively. At pH above 10, the adsorption of CN^- ions decreased due to the competitiveness of hydroxyl OH^- with CN^- ions [36]. The adsorption of OH^- ions leads to a decrease of pH or release of H^+ , causing the formation of HCN which is likely to volatilize. Using Koro and Kaya, the losses were between 3.17% and 3.13% between pH 10 and 11 which is the pH range where the adsorption capacities are optimal. Therefore, pH 11 will be used more to minimize any possible drop in the pH of the solution. In the literature, previous study relating to the cyanide removal in an aqueous medium were carried out at pH 11 to avoid losses by volatilization in the HCN form [14].

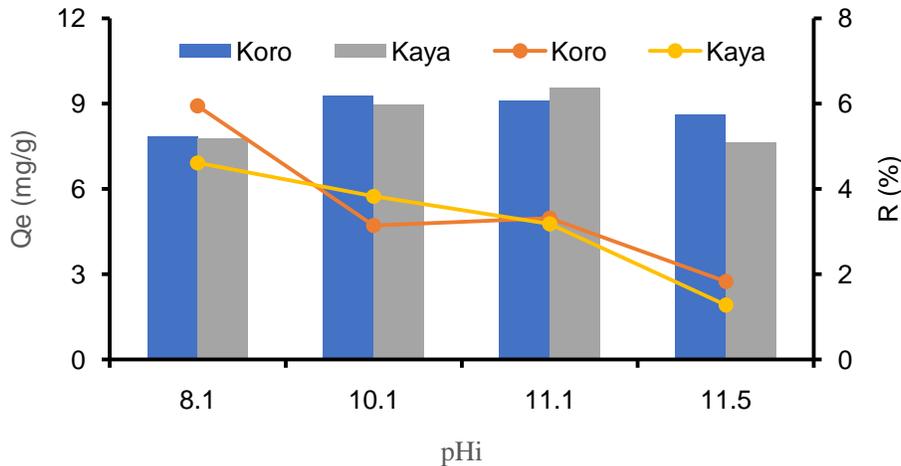
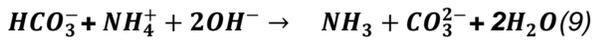
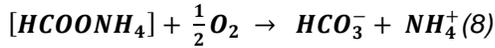


Fig. 7. Evaluation of cyanide volatilized during experiment depending of pH with $C_0 = 104$ mg/L ; $t = 24$ h ; $T = 25^\circ C$

3.7. Effect of temperature

The increase of the temperature from 20 to 45 °C, caused a decrease of the cyanide quantity removed from 5.81 to 5.46 mg/g using Koro and from 5.71 to 4.88 mg/g using Kaya (figure 8). It was observed an increase in the quantity of removed cyanide at 45°C, which could be linked to the beginning of hydrolysis of cyanide or to oxidation of cyanide to cyanate. According to Deventer and Merwe [39], increasing the temperature of cyanide solutions can lead to several types of chemical reactions such as hydrolysis and oxidation. It led to a decrease in the adsorption balance and a development of elution processes [39]. The transformation of cyanides into cyanate would lead to an overestimation of the quantity of removed cyanide according to following reactions.

Hydrolyse



Oxydation

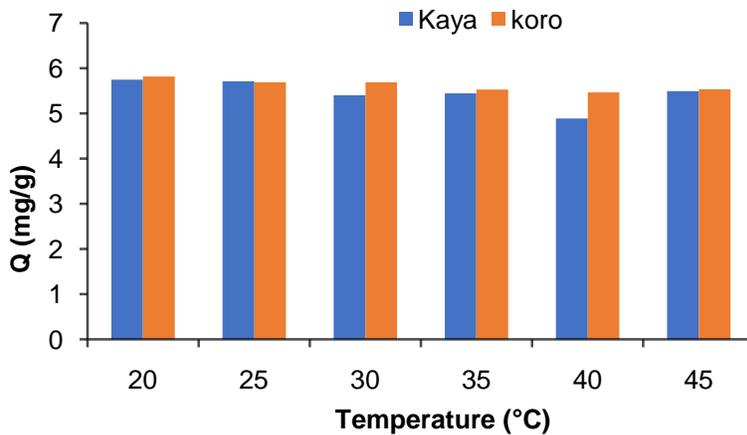


Fig. 8. Effect of temperature on cyanide adsorption with $C_0 = \text{mg/L}$, $m = 0.3 \text{ g}$, $V = 50 \text{ mL}$

3.8. Adsorption isotherm

Analysis of data in table 4 shows that the cyanide adsorption of on Koro and Kaya clays was favorable according to type I of Langmuir isotherm. Indeed, the calculated adsorption capacities were close to the experimental capacities, and the correlation coefficients R^2 were 0.98 and 0.92 respectively. According to this isotherm model, the cyanide removal would occur in a monolayer adsorption [31]. It is progressive until complete coverage of the entire external surface of the clay pores. The adsorption energy according to the D-R isotherm was greater than 40 kJ/mol, indicating that the removal of cyanide would be produced by a chemisorption process [33].

Table 4.Values of constants from Langmuir, Frenlich and Dubinin-Radushkevich isotherms

Isothermal	Koro	Kaya
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	Qmax	$K_L(L.m.g^{-1})$	R^2	Qex	Qmax	$K_L(L.m.g^{-1})$	R^2	Qex
Langmuir type I	11.36	0.140	0.92	11.2	11.72	0.2201	0.984	
Langmuir type II	8.768	0.563	0.965		8.771	1.689	0.973	
Langmuir type III	3.372	3.290	0.638		9.64	1.378	0.783	11.78
Langmuir type IV	11.098	0.303	0.638		10.269	1.08	0.783	
	K_F	$\frac{1}{n}$	R^2		K_F	$\frac{1}{n}$	R^2	
Freundlich	2.868	0.298	0.853		1.78	0.248	0.916	
	q_D	E (kJ/mol)	B_D	R^2	q_D	E (kJ/mol)	B_D	R^2
Dubinin-Radushkevich	9.32	41.42	$0.29 \cdot 10^{-3}$	0.863	9.585	53.90	$1.7 \cdot 10^{-3}$	0.931

3.9. Kinetic study

3.9.1. Influence of contact time

The figure 9 illustrates the evolution of the quantity of cyanide eliminated by Koro and Kaya clays. The removal capacity was significant until 1 hour, it evolved slowly as a function of the temperature to reach a state of equilibrium. The strong adsorption during 1 h would be due to the availability of sites, as the number of sites decreases, repulsion forces increase due to the increase in negative charge or nucleophilic force on the clay surface. Results in Table 5 revealed that the increase of temperature caused an increase in the equilibrium time and a decrease in the cyanide adsorption capacity. The fixation of cyanide on these clays led to a release of heat; the increase in temperature destabilized the process, leading to a reduction in the rate of cyanide fixation. The adsorption of cyanide by clays would be exothermic process.

Table 5. Data on equilibrium time and adsorption capacity

Temperature (°C)	Equilibrium time Koro (H)	Qe (mg/g) Koro	Equilibrium time Kaya (H)	Qe (mg/g) Kaya
20	3	9.14	6	9.40
30	4	7.52	8	8.15
40	8	7.63	12	8.03

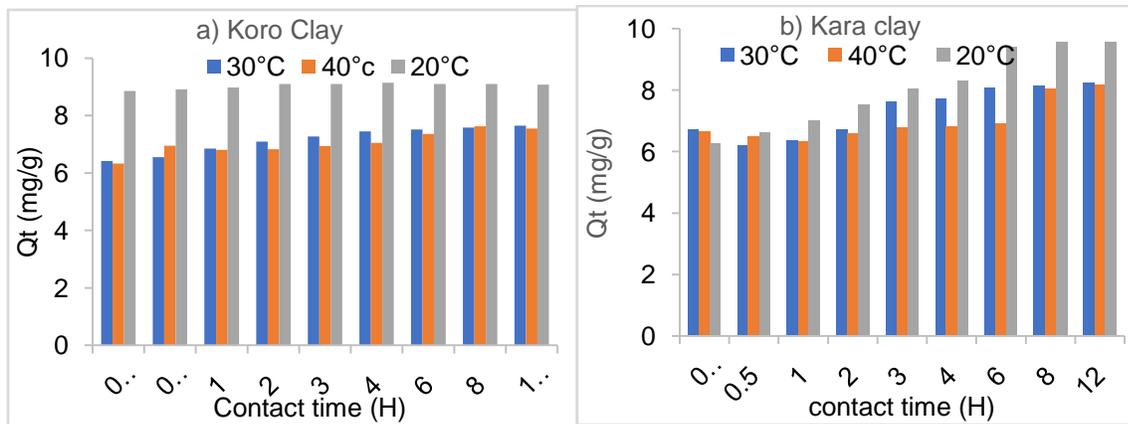


Fig. 1. Impact of contact time as function of temperature with $C_0 = 56 \text{ mg/L}$, $\text{pH} = 10.5$

3.9.2. kinetic models

Examination of data presented in table 6 showed that the cyanide adsorption can be explained by the pseudo-second order kinetic model because the correlation coefficients were close to unity and the theoretical adsorption capacities were comparable to experimental capacities. The adsorption of cyanide cannot be controlled by diffusion through the micropores, which would be linked to the absence of micropores or the inaccessibility of cyanide species to these micropores.

Table 6. Values of kinetic data

Clay	T°C	Experimental (mg/g)	Pseudo-first order			Pseudo-second order			Internal diffusion		
			K_1 (mn-1)	Q_e , cal (mg/g)	R^2	K_2 (L•mg-1•min-1)	Q_e , cal (mg/g)	R^2	k_{id} (m•L-1 • h ^{-1/2})	C	R^2
Koro	20	9.14	0.51	0.33	0.37	11.99	9.13	0.99	0.07	8.91	0.54
	30	7.65	0.52	1.31	0.99	1.38	7.60	0.99	0.43	6.38	0.88
	40	7.36	0.20	1.08	0.78	1.68	7.34	0.99	0.37	6.39	0.83
Kaya	20	9.57	0.43	4.35	0.88	0.32	9.45	0.99	1.24	5.81	0.94
	30	8.15	0.44	2.53	0.92	0.52	8.24	0.99	0.74	5.97	0.84
	40	8.03	0.06	1.57	0.69	2.38	6.94	0.99	0.58	5.93	0.76

3.10. Thermodynamic study

The figures 9 and 10 show a decrease in the cyanide adsorption capacity of clays with the increase of temperature. The determination of thermodynamic parameters such as standard free energy (ΔG°),

standard enthalpy (ΔH°), standard entropy (ΔS°) through equations (10, 11, and 12) makes it possible to better understand the mechanisms of cyanide removal on these clays [40]. Results obtained from these equations are reported in Table 7.

$$K_d = \frac{q_e}{C_e} \quad (12)$$

$$\Delta G^\circ = -RT \cdot \ln K_d \quad (13)$$

$$\ln K_d = \left(\frac{\Delta S^\circ}{R} \right) - \left(\frac{\Delta H^\circ}{R} \right) \frac{1}{T} \quad (14)$$

Where K_d : distribution coefficient; R : ideal gas constant ($\text{J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$); T : absolute temperature (K).

Table 7. Thermodynamic data in cyanide adsorption on clays

Clay	ΔH° (kJ/mol)	ΔS° (kJ/mol)	ΔG° (kJ/mol)	K_d
Koro	-90.814	-0.288	-3.078	6.684
Kaya	-90739.2	-0.294	-1.403	0.575

The standard free energy ΔG° was negative using Koro and Kaya, indicating that the adsorption of free cyanide has been occurred following a spontaneous process and irreversible requiring little activation energy [40]. The negative value of standard enthalpies, less than -40 kJ/mol, indicates that the cyanide-clay interactions are exothermic with the formation of chemical bonds. In addition, the standard entropy change was negative indicating that molecular disorder decreases at the cyanide-clay interface.

4. CONCLUSION

This work made it possible to evaluate the efficiency of two natural clays in the treatment of water contaminated by cyanide. Results showed that for clay grains with sizes less than 150 μm , the particle size had little impact on the efficiency of cyanide removal. The optimal pH was between 10 and 11, for pH below 10, more than 6% of the cyanide volatilized and at pH above 11, the adsorption capacity of clays became low. Using the optimum amount of clays (15 g/L), the removal percentage decreased with the increase in initial cyanide concentration. The equilibrium time increased with temperature, with a decrease in adsorption capacity. Experimental data were best correlated with that of Langmuir type I. The adsorption of cyanide was produced on monolayer through chemisorption process. In addition, this process was spontaneous, exothermic and described by pseudo-second order kinetic. The performance of clays in the treatment of cyanide water could be improved by chemical treatments. In our future work, the performance of these clays could be improved by doping with metals (iron, copper and zinc).

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